

**GGs LEADER DISCUSSION
ON 2012 BUDGET
AUGUST 29, 2011**

1) THREATS TO O&M BUDGET

- a) Utility Boiler MACT Rule – Preliminary Engineering Work
 - i) New GGS1 & GGS2 Particulate CEMS (2012) – Est. \$50K for preliminary NPPD / 3rd party engineering consultant work
 - ii) New GGS1 & GGS2 HCL CEMS (2012) Est. \$50K for preliminary NPPD / 3rd party engineering consultant work
 - iii) Install ACI on GGS1 & GGS2 for Mercury Control (2012) - Est. \$75K for preliminary NPPD / 3rd party engineering consultant work

- b) CSAPR
 - i) NO_x Reduction
 - (1) SNCR Installation Required on either GGS1 or GGS2 or both (2012 Preliminary Engineering and Testing Work)
 - (a) GGS Unit 1 and 2 Emission Species / Temperature Mapping
 - (i) \$225K Fuel Tech Costs
 - (ii) \$30K GGS personnel and material costs
 - (b) SNCR Trial Testing on GGS1 or GGS2 or both (2012)
 - (i) \$900K (\$450K per unit) Fuel Tech cost for temporary SNCR System testing on each GGS unit (3-month minimum including setup and teardown). Urea reagent costs not included.
 - (ii) \$100K GGS personnel and material costs
 - (c) Engineering for Permanent System
 - (i) \$100K – 200K GGS personnel and material costs
 - (2) SNCR Reagent Costs (2012 only)
 - (a) Unit 1 – \$1.56 million based on high load 90 day test case of (390 gph x 2160 operating hours x \$1.85/gal) with a starting NO_x level of 0.2 lbs / mmBtu
 - (b) Unit 2 – \$2.55 million based on high load case of (639 gph x 2160 operating hours x \$1.85/gal) with a starting NO_x level of 0.36 lbs / mmBtu
 - ii) SO_x Reduction
 - (1) DSI Installation Required on either GGS1 or GGS2 or both
 - (a) Preliminary Engineering Work (To be performed in 2012)
 - (i) \$225K DSI Costs
 - (ii) \$30K GGS personnel and material costs
 - (b) DSI Reagent Costs – Estimate \$5 – 10 million / year / unit

- c) EPA Regulatory Issue Investigative Work
 - i) Perform preliminary engineering investigation of station impact due to proposed new EPA rules and regulations. - \$100K
- d) GGS1 & GGS2 Coal Silo Degradation Issues
 - i) GGS1 & GGS2 Silo Inspections for Jenike & Johanson – (\$100K) – 2012
 - ii) Temporary Repairs to Silos (Unknown at this time)
- e) Asiatic Clams
 - i) Fire Protection Treatment
 - (1) Spring / Summer Treatment - \$50K per treatment
 - ii) Circulating Water Treatment - (Unknown at this time)
- f) GGS1 & GGS2 Burner / OFA Inspections for CSAPR Annual Inspection
 - i) Perform visual inspections and tuning of the combustion process on each unit to optimize combustion. May involve unit performance testing. - (Estimate \$100K / year per unit. Note: Estimate \$50K – 70K per unit to have a full blown boiler performance test completed)
- g) GGS Fly Ash Silo Unloading Dust Control Issues
 - i) Install additional equipment to control dust levels during fly ash unloading operations at the GGS silos. Unknown at this time)

2) THREATS TO CAPITAL BUDGET

- a) Coal Yard Maintenance Building
 - i) Will likely only be able to complete preliminary engineering in 2012. Actual field work will have to take place in 2013.
- b) Regional Haze FIP
 - i) Possibly required SCR and / or FGD on one or both units
- c) MPCE Preliminary Equipment Preparation
 - i) Installation of Unit 2 ESP Bypass
 - ii) Installation of Redundant 230 kV feed
 - iii) GGS Unit 1 and 2 Economizer Ash Handling System replacement
- d) Utility Boiler MACT Rule
 - i) New GGS1 & GGS2 Particulate CEMS (2015 Field Implementation & Startup)
 - ii) New GGS1 & GGS2 HCL CEMS (2015 Field Implementation & Startup)
 - iii) Install ACI on GGS1 & GGS2 for Mercury Control (2015 Field Implementation & Startup)
- e) CSAPR

- i) NO_x Reduction
 - (1) SNCR Installation Required on either GGS1 or GGS2 or both (2012 / 2013 Field Implementation & Startup)
- ii) SO_x Reduction
 - (1) DSI Installation Required on either GGS1 or GGS2 or both (2013 Field Implementation & Startup)
- f) GGS1 & GGS2 Coal Silo Degradation Issues
 - i) Make modifications to existing coal silos to maintain structural stability (Field implementation for 2012 possibly)
- g) GGS1 Waterwall Replacement
 - i) Replace selected sections of the GGS1 side and front waterwalls. – Estimate \$6 – 8 million, 2012 Budget / 2013 Installation
- h) Wastewater Recovery Tank Level Indication and Raw Water Makeup
 - i) Install level indication on the Ash Water Surge Tank and add raw water makeup capability to the Wastewater Recovery System – Estimate \$220K